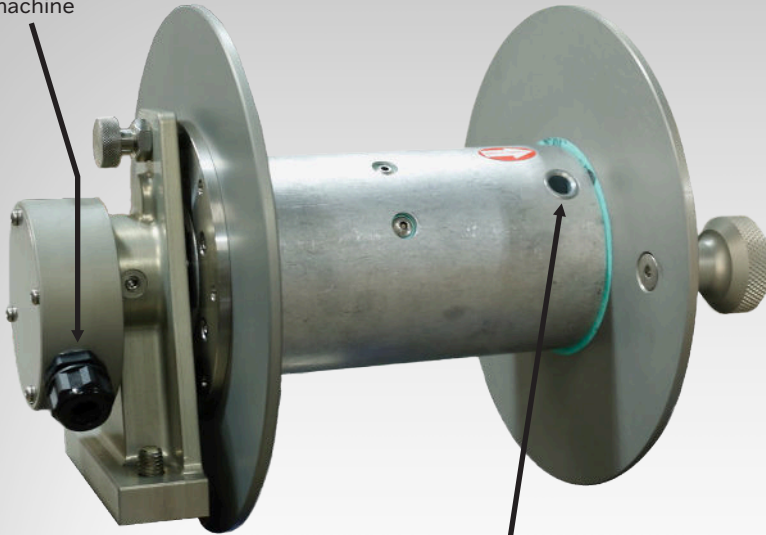


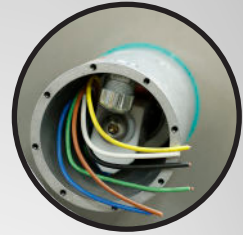


Revel Industries

To welding
machine



To remote control
or electrical outlet



Electrical Reel - Connection Instructions

1. Remove handle plate and junction box lid, as per depiction
2. Use green, black, and white wires for 115 volt circuits. Green is for ground, remaining wires for welding machine remote control
3. If cord inlet into electrical junction is not suitable, loosen the two set screws on bracket, change orientation to your liking and re-tighten set screws
4. Electrical cord ground to be connected to inside of junction box using designated screw holes
5. After making electrical connections, tuck wires inside of drum away from stainless steel bolt head
6. Tighten strain reliefs to secure and seal cords
7. Re-assemble reel ensuring O-ring is used to seal junction box and gasket is used to seal fitting on drum (handle plate side)
8. Regular maintenance is require on all reels

Note: Connection of electrical reels should be performed by a certified electrician only